

CD business cards

Premastering

Same conditions apply as for conventional 12 cm CDs.

Playing time / capacity

	Playing time		Capacity
	[sec]	[min, sec]	[MB]
Small CD business card (56x86 mm)	171	2:51	25,1
Large CD business card (64x89 mm)	573	9:33	83,9

Artwork for the labelprint (silkscreen technique)

- **Bleed**
CD business cards require 2 mm trimming edge in the artwork.
- **Registration marks**
Business cards require a special position of the registration marks (see the drawings). Moreover, a blank zone is needed to place our orientation marks needed for operating the cutting lathes.
- **Recommendation for preparation of the artwork of label print**
We recommend that the continuous lines, for example strokes, lines, edges of images and continuous texts of small types, which are parallel to the bottom (top) edge of the business card, should be positioned at a distance of minimum 10 mm from this edge.

Tolerance of cutting

Maximal value of the slew of the business card edges against the label print is $0,75^{\circ}$ (that is $45'$), related to the centre of the business card. This slew will result in a deviation (1 mm) of parallelism of the business card edge to the line on CD label (at the length of 80 mm of the line).

Acceptable percentage of CD business cards in a delivery, at which the maximal value of slew has been exceeded, is 1.5 % (AQL = 1.5).

Look for additional information in the documents "How to prepare films for On body Label (silkscreen)" and "How to prepare and send electronic artwork" available on our website: <http://www.gzcd.com>.